

Requisition Letter

Date: 27.01.2022

From

The HOD,

Department of Mechanical Engineering,

Bharath Institute of Higher Education and Research,

Selaiyur, Chennai.

To

The Dean Engineering,

Bharath Institute of Higher Education and Research,

Selaiyur, Chennai.

Respected Sir,

Sub: Requisition for conducting Value added course - reg.

School of Mechanical Sciences has planned to conduct Value added course on "Course on Industrial Automation Development" on 18-02-2022. In this regard we kindly request you to grant permission for the same.

Thanking You

HOD/MECH

Dean Engineering

Head of the Department of Mechanical Engineering Bharath Institute of Higher Education and Research (Dec.u/s 3 of UGC Act.1956) Selaiyur, Chennai-600 073



Date: 01.02.2022

Department of Mechanical Engineering

Circular

The of Department of Mechanical Engineering, BIHER glad to conduct on six days value added program on "Course on Industrial Automation Development" from 18.02.2022 for 30 hours. Those who are interested to participate do register your name to the program coordinator.

All reregistered students must attend all the classes without fail. The students who are completed the course successfully with good score will get the course completion certificate from the institute/Department.

Resource person: Mr.S.Nakkeeran and Mr.V.P.Durairaj

Maximum no. of registration Allowed – 60.

*First come first serve basis.

Program coordinator

Mr. Arun V Rejus Kumar

Mr.R.Hariharan





Department of Mechanical Engineering

Course on Industrial Automation Development

OBJECTIVE:

 To impart the necessary basic concepts of industrial automation, Industrial Robotics, Shop Floor Control and control methods and to apply them to various manufacturing problems.

[DAY: 1]

MODULE 1 Automation & Control Technologies

(5Hrs)

Introduction to CAD, CAM, CAD/CAM and CIM – Introduction to Manufacturing Systems – Automation in manufacturing Systems – Types of Automation – Reasons for Automation – Automation – Strategies – Manufacturing Models and Metrics – Basic elements of an Automated System – Levels of Automation – Continuous versus Discrete Control – Computer Process Control.

[DAY: 2]

MODULE II Numerical Control & Industrial Robotics

(5 Hrs)

Elements of NC Manufacturing Systems – Computer Numerical Control – Axes and Co-ordinate Systems – Features, Advantages, Disadvantages and Limitations – Manual Part Programming – Robot Anatomy – Robot Control Systems – End Effectors – Sensors – Applications – Robot programming.

[DAY: 3]

MODULE III Manufacturing Support Systems

(5Hrs)

Process Planning – Computer Aided Process Planning – Production planning and Control Systems – Aggregate Planning and Master Production schedule – Material Requirement Planning – Capacity Planning – Shop Floor Control – Overview of Automatic Identification and Data capture – Bar Code Technology and Radio Frequency Identification.

DAY: 4]

MODULE IV Fundamentals of Industrial Robots

(5Hrs)

Specifications and Characteristics, Basic components, configurations, Criteria for selection, various industrial applications. Robotic Control Systems: Drives, Robot Motions, Actuators, Power transmission systems; Robot controllers, Dynamic properties of robots- stability, control resolution, spatial resolution, accuracy, repeatability, compliance.

MODULE V Robotic End Effectors and Sensors

(5 Hrs)

Transducers and sensors- sensors in robotics and their classification, Touch (Tactile) sensors, proximity and range sensors, force and torque sensing, End Effectors- Types, grippers, Various process tools as end effectors; Robot-End effectors interface, Active and passive compliance, Gripper selection and design Robot Programming: Lead through method, Robot program as a path in space, Methods of defining positions in space, Motion interpolation, branching;

[DAY: 6]

MODULE VI Economic factors affecting Design & Value Engineering and Product Design (5 Hrs)

Economic factors affecting Design: product value, Design for safety, Reliability and Environmental considerations, Economic analysis, profit and competitiveness, break-even analysis and economics.

Value Engineering and Product Design: Introduction, Historical perspective, Value, Nature and measurement of value, Maximum value, Normal degree of value, Importance of value, The value Analysis Job Plan, Creativity, Steps to problem solving and value analysis, Value Engg. Idea generation check list, Cost reduction, materials and process selection in value engineering.



Department of Mechanical Engineering

One Week Value added Program on "Course on Industrial Automation Development" 18th Feb to 24th Feb 2022

Date	Morning Session (9 AM - 12 PM)	Afternoon Session (1:30 PM - 3:30 PM)
18 - 02 - 2022	Program Inauguration Mr.S.Nakkeeran, Assistant professor, BIHER Introduction: CAD, CAM, CAD/CAM and CIM – Introduction to Manufacturing Systems – Automation in manufacturing Systems – Types of Automation – Reasons for Automation – Automation Strategies – Manufacturing Models and Metrics	Mr.V.P.Durairaj, Assistant professor, BIHER Basic elements of an Automated System – Levels of Automation – Continuous versus Discrete Control – Computer Process Control.
20 - 02 - 2022	Numerical Control & Industrial Robotics Mr.V.P.Durairaj Elements of NC Manufacturing Systems – Computer Numerical Control – Axes and Co-ordinate Systems – Features, Advantages, Disadvantages and Limitations	Numerical Control & Industrial Robotics Mr.S.Nakkeeran Manual Part Programming — Robot Anatomy — Robot Control Systems — End Effectors — Sensors — Applications — Robot programming.
21 - 02 - 2022	Manufacturing Support Systems: Mr.S.Nakkeeran Process Planning — Computer Aided Process Planning — Production planning and Control Systems — Aggregate Planning and Master Production schedule	Manufacturing Support Systems: Mr.V.P.Durairaj Material Requirement Planning — Capacity Planning — Shop Floor Control — Overview of Automatic Identification and Data capture — Bar Code Technology and Radio Frequency Identification.
22 - 02 - 2022	Fundamentals of Industrial Robots: Mr.V.P.Durairaj Specifications and Characteristics, Basic components, configurations, Criteria for selection, various industrial applications. Robotic Control Systems: Drives, Robot Motions, Actuators, Power transmission systems;	Industrial Robots: Mr.S.Nakkeeran Robot controllers, Dynamic properties of robots- stability, control resolution, spatial resolution, accuracy, repeatability, compliance.
23 - 02- 2022	Sensors:Mr.S.Nakkeeran Transducers and sensors- sensors in robotics and their classification, Touch (Tactile) sensors, proximity and range sensors, force and torque sensing, End Effectors- Types, grippers, Various process tools as end effectors	Robotic End Effectors: Mr.V.P.Durairaj Robot-End effectors interface, Active and passive compliance, Gripper selection and design Robot Programming: Lead through method, Robot program as a path in space, Methods of defining positions in space, Motion interpolation, branching
24 - 02 - 2022	Value Engineering and Product Design: Mr.V.P.Durairaj Historical perspective, Value, Nature and measurement of value, Maximum value, Normal degree of value, Importance of value, The value Analysis Job Plan.	Economic factors affecting Design: Mr.S.Nakkeeran product value, Design for safety, Reliability and Environmental considerations, Economic analysis, profit and competitiveness, break-even analysis and economics. Quiz/ Feedback / valedictory Session

Program Coordinator:

Mr. Arun V Rejus Kumar

Mr.R.Hariharan

Assistant Professor,

E-Mail:rejus10.mech@gmail.com

hariharan.mech@bharathuniv.ac.in



18-02-2022

Course on Industrial Automation Development

Attendance sheet

S.No	Reg.No	Name	Department			
1.	U16ME101	VIJAY	Mechanical Engineering			
2. U16ME104		MULLAGURA BHARATH KUMAR	Mechanical Engineering			
3. U16ME105		CHALLA CHARANKUMAR	Mechanical Engineering			
4. U16ME106		RAJEEV KUMAR	Mechanical Engineering			
5.	U16ME107	MANOJ	Mechanical Engineering			
6. U16ME113		PYNKHLAINBORLANG	Mechanical Engineering			
7. U16ME115		GUNA	Mechanical Engineering			
8. U16ME119		PALAPALA	Mechanical Engineering			
9.	U16ME120	MADDIKARA	Mechanical Engineering			
10.	U16ME121	MUKESH	Mechanical Engineering			
11. U16ME037		THAMIN ANSARI	Mechanical Engineering			
12.	U16ME038	VIGNESH	Mechanical Engineering			
13.	U16ME039	PRADHIP	Mechanical Engineering			
14.	U16ME040	RAGUL KUMAR	Mechanical Engineering			
15.	U16ME043	AAKASH KAVIN	Mechanical Engineering			
16.	U15ME006	ADHITHYAN	Mechanical Engineering			

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39.	U15AM010	HASHIM JAWAD MELEDATH	Automobile Engineering
40.	U15AM011	INNAMULHASAN	Automobile Engineering
41.	U16MT001	PRADEEPAN	Mechatronics
42.	U16MT002	RAAHUL GANESH	Mechatronics
43.	U16MT003	DINESH	Mechatronics
44.	U16MT004	SRINATH	Mechatronics
45.	U16MT703	VIGNESH	Mechatronics

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Certificate

The state of the s Research

DEPARTMENT OF MECHANICAL ENGINEERING

Certificate of Participation
This is to certify that

RAJEEV KUNAR

of
Bharath Institute of Higher Education and Research

has attended the value added program on "Course on Industrial Automation Development" organized by the Department of Mechanical Engineering, Bharath Institute of Higher Education and Research, Chennai on February (18-24), 2022.

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Coordinators

Resource Persons

Feedback Form

Course Name: Course ow TAINWATERY ANDRINGTON DEVELOPMENT

COURSE FEEDBACK FORM

CANO M : Small

Date: 18/2/ 2000 .

Reg. No: U16MC 107

Depth of Coverage						
UG level	Graduat	e level	1 ~		Advance level	
Standard of test and a	ssignments					t
Righ		Normal			Easy	
		1	B	C	D	E
		A	"	_		
Coverage of the syllabus						
Organisation of the Course		~				
Emphasis on fundame	ntals	~				
Emphasis of fundamentals		1				
Coverage of modern/a	dvanced topics		-			
Availability of text bo	oks/study materials			T		
Usefulness of tests and assignments		1				
Overall rating of the C	'ourse		~		•	
What benefit you deri	ved from the course?			+		

Course Name: COURSE ON INDUSTRIBL AUTOMATION DEVELOPMENT

	Alı	out the lustructor: Info	ormation on ti	ie Respo	ndent: (Tick	(√) Appro	priately)
			Α	В	С	D	E
1.	Pace of the	Teaching/lecture					
2.	Comment	of the Subject	1/				
3.	Clarity of	expression	<u></u>				
. 1.	Level of p	reparation	1				
5.	Level of in	nteraction	1	 			
6.	Accessibil	ity outside the class					
7.	Others (please specify						
	Excellent	B: Very Good	C: Good		D: Satisfa	ctory	E: Poor

Course on Industrial Automation Development – Image

